

Work Order ID 126597

126597

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Item ID: D206-642-341 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Replacement Skidtube, Low & High Gear with Standard Wearplates Fits LH or RH
 Start Date: 11/14/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/14/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference: Rework

Approvals: Process Plan: [Signature] Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2650	F(DEO)

100	Document Control	0.00							
100	DOCUMENT CONTROL								

DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-341		CHG005						

105		0.00							
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105		0.00							
Packaging	Memo								

Packaging	PULL FROM STK: 1 X D206-642-341B <u>01578</u> <u>106931</u> DISASSEMBLE, RETURN ALL D-PARTS TO STK:								
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NOV 14 2014

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312

PART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT. CANADA K6A 1K7			
PN	D206-642-312	CHG	CHG007
DESC.	Skidtube, RH	STC	SH98-4
LOT	B106931	STC	SA00475SE
MODEL	Bell 206L/L1/L3/L4/40	STC	

PATENTS US 4,573,516, CA 2,222,183
EUROPEAN No. 0,482,865 MADE IN CANADA 02729-2

DC4 →

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Item ID: D206-642-341 **Accept** ***N900040100*** **Setup Start *NS1***
Revision ID: **Stop *NS2***
Item Name: Replacement Skidtube, Low & High Gear with Standard Wearplates Fits LH or RH
Start Date: 11/14/14 **Start Qty:** 1.00 ***1*** **Cust Item ID:**
Required Date: 11/14/14 **Req'd Qty:** 1.00 ***1*** **Customer:**
Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start *NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
250	Packaging	0.00							
250									
Packaging	Memo	0.00							
Packaging	REPACKAGE AS D206-642-341, USING NEW B/N								
	Identify and pack for shipping as per PPP D206-642-341								
	Location: _____								
	PPP Rev: _____								
260	QC21- Final Inspection - Work Order Release	0.00							
260									
QC	Memo	0.00							
Quality Control									

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WTF
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Picklist Print

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Parent Item: D206-642-341

D206-642-341

Parent Item Name: Replacement Skidtube, Low & High Gear with Standard Wearplates Fits LH or RH

Start Date: 11/14/14

Required Date: 11/14/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: H 05.10.11 Added D3429-1 per CHG004 KJ/CP/JLM
IPP Rev: I 08-09-29 revF as per dwg DD verified by: EC Est Rev: J 09-03-02 as per DS19440 rev.a DD verified by: EC IPP rev K 10.08.03 chg ms27039-1-08 for "C" type EC verf: DD IPP Rev: L 12.11.22 now swage per ecn12-679 DD verf: JLM IPP Rev: M 14.04.25 ECN14-520 DD verf: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-311		Manufactured	No				Each	9.0000		1			

D206-642-311

Skidtube LH, Low & High Gear with Standard Wearplates

Location	Loc Qty	Loc Code
FG	1	
84833	1	
FG083	8	
103040	1	
109582	1	
111890	1	
116362	1	
119999	1	
36135	1	
81989	1	
95922	1	

D206-642-312 x 1 B106931.

MF 14-11-14